

The logo features the letters 'MC' in a large, white, sans-serif font. The 'M' and 'C' are connected at the top. The background is a solid teal square.

MC

mid continent[®]
CABINETS

SIGNATURE[™] SERIES

SPECIALTY LAMINATE DESIGN GUIDE

ALBANY

HIGH GLOSS LAMINATE

- Full overlay, 3/4" thick slab doors and drawer fronts
- Edgebanded with two color options; Matching White or Metallic (shown below)
- Face side is White High Gloss; back side is White laminate
- MDF core to ensure a consistent and stable product
- Only doors, drawer fronts, and premium trim items ending in "P" will have White High Gloss
- Cabinet face frame and all trim pieces that are not premium will be White paint

CONSTRUCTION OPTIONS AND END PANEL MODIFICATIONS

- Signature; end panel exterior will be White laminate, interior will be Natural Maple laminate
- PE (without FB): end panel exterior will be unfinished plywood; cabinet interior will be Natural Maple laminate
- APC (without FB): end panel exterior will be unfinished plywood; cabinet interior will be Natural Maple laminate
 - White Laminate Cabinet Interior (WLI) available with APC upgrade
- FB or FPEB end panel modifications: ends will be White paint
- MIP modification: both the exterior and interior will be White paint
- AUTH L/R: White painted FBEB panel with applied White High Gloss doors

OTHER CABINET END SOLUTIONS

- White painted panels with Albany White High Gloss doors
 - Decorative Door Panels: WED., BED., and TED..
 - Authentic Panels with Fillers: WEP..F..AE (L/R), BEP..F..AE (L/R), and TEP..F..AE (L/R)

PREMIUM WHITE HIGH GLOSS 1/4" SKIN AND 3/4" PANEL OPTIONS

- (Pay close attention to the Species Availability Charts to determine availability.)
- Skins: DAPNL1/4P, WEPS...P, BEPS34.5P, TEPS...P, and BP...P
 - White High Gloss only on the face of the panel; back of the panel will be raw
 - Panels: DAPNL3/4P, WEP1230P, BEPP, and TEP...P
 - White High Gloss on face of the panel; back of the panel will be White laminate
 - Edgebanding on all four edges and will match door and drawer front edgebanding selection (DAPNL3/4P)
 - Edgebanding on front edge and two sides and will match door and drawer front edgebanding selection (WEP1230P)
 - Edgebanding on front edge only and will match door and drawer front edgebanding selection (BEPP AND TEP...P)

PREMIUM WHITE HIGH GLOSS TRIM OPTIONS

- Overlay Fillers (OL3...P, OL6...P) have White High Gloss on the face, White laminate on the back, and door matching edgebanding
- Select Crown, Scribe and Toeboard have White High Gloss on face



High Gloss
White

ALBANY EDGEBANDING OPTIONS



White



White with
Metallic

DAYTON

HORIZONTAL WOOD GRAIN LAMINATE

- Full overlay, 3/4" thick slab doors and drawer fronts with matching edgebanding
- Horizontal grain pattern
- Doors and overlay fillers greater than 48" high will be two pieces. Doors are doweled together at the factory. (Overlay fillers and replacement doors will require field assembly)
- MDF core to ensure a consistent and stable product
- Only doors, drawer fronts, premium panels starting with "14" or "34" and ending with "P", premium custom panels (DAPNL...HGP), and mouldings ending with "P" will have matching laminate.
- Cabinet face frame and all trim pieces that are not premium are available in selected cabinet box color options. (See Specification Guide for details)

CONSTRUCTION OPTIONS AND END PANEL MODIFICATIONS

- Signature; end panel exterior will follow selected cabinet box color availability and interior will be Natural Maple laminate
- PE (without FB): end panel exterior will be unfinished plywood; cabinet interior will be Natural Maple laminate
- APC (without FB): end panel exterior will be unfinished plywood; cabinet interior will be Natural Maple laminate
- FB or FPEB end panel modifications: finished ends to match the selected cabinet box color
- MIP modification: both the exterior and interior will be in selected cabinet box color
- AUTH L/R: FPEB panel in selected cabinet box color with applied Dayton doors

OTHER CABINET END SOLUTIONS

- Selected cabinet box color panels with Dayton doors
 - Decorative Door Panels: WED., BED., and TED..
 - Authentic Panels with Fillers: WEP..F..AE (L/R), BEP..F..AE (L/R), and TEP..F..AE (L/R)

PREMIUM 1/4" SKIN AND 3/4" PANEL OPTIONS

(Pay close attention to the Species Availability Charts to determine availability.)

- Skins: DAPNL1/4HGP and 14PANEL...P
 - Matching laminate only on the face of the panel; back of the panel will be raw
- Panels: DAPNL3/4HGP and 34PANEL...P
 - Matching laminate on both the face and back of the panel
 - Edgebanding on all four edges and will match door and drawer front edgebanding selection (DAPNL3/4HGP)
 - Edgebanding on 1 long and 1 short edge (34PANEL...P)

PREMIUM TRIM OPTIONS

- Overlay Fillers (OL3...P, OL6...P) have matching laminate on face and back, and edgebanding matches doors
- Select Crown, Scribe and Toeboard have matching laminate on face



Arctic
(Textured)

Obsidian
(Textured)

HENNING

WOOD GRAIN PURESTYLE™

- Full overlay, wood grain laminate wrapped 3/4" MDF Door and Drawer Rails
- 5 Piece Drawer Front
- MDF core to ensure a consistent and stable product
- Only doors, drawer fronts, and premium trim items ending in "P" will have matching laminate
- Cabinet face frame and all trim pieces that are not premium will be in selected cabinet box color

CONSTRUCTION OPTIONS AND END PANEL MODIFICATIONS

- Signature; end panel exterior will follow selected cabinet box color availability and interior will be Natural Maple laminate
- PE (without FB): end panel exterior will be unfinished plywood; cabinet interior will be Natural Maple laminate
- APC (without FB): end panel exterior will be unfinished plywood; cabinet interior will be Natural Maple laminate
- FB or FPEB end panel modifications: finished ends to match the selected cabinet box color
- MIP modification: both the exterior and interior will be in selected cabinet box color
- AUTH L/R: FPEB panel in selected cabinet box color with applied Henning doors

OTHER CABINET END SOLUTIONS

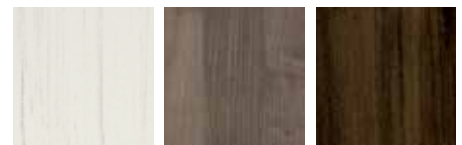
- Selected cabinet box color panels with Henning doors
 - Decorative Door Panels: WED., BED., and TED..
 - Authentic Panels with Fillers: WEP..F..AE (L/R), BEP..F..AE (L/R), and TEP..F..AE (L/R)

PREMIUM 1/4" SKIN AND 3/4" PANEL OPTIONS

- (Pay close attention to the Species Availability Charts to determine availability.)
- Skins: DAPNL1/4P, WEPS...P, BEPS34.5P, TEPS...P, and BP...P
 - Matching laminate only on the face of the panel; back of the panel will be raw
 - Panels: DAPNL3/4P, WEP1230P, BEPP, and TEP...P
 - Matching laminate on both the face and back of the panel
 - Edgebanding on all four edges and will match door and drawer front edgebanding selection (DAPNL3/4P)
 - Edgebanding on front edge and two sides (WEP1230P)
 - Edgebanding on front edge only (BEPP AND TEP...P)

PREMIUM TRIM OPTIONS

- Overlay Fillers (OL3...P, OL6...P) have matching laminate on face and back with matching edgebanding
- Select Crown, Scribe and Toeboard have matching laminate on face



Icy Avalanche
Linea Nightfall

Elk
(Textured)

Gunstock
(Textured)

GILMORE

VERTICAL WOOD GRAIN LAMINATE

- Full overlay, 3/4" thick slab doors and drawer fronts with matching edgebanding
- Vertical grain pattern
- MDF core to ensure a consistent and stable product
- Only doors, drawer fronts, overlay fillers, and selected premium trim items ending with "P" will have matching laminate
- Cabinet face frame and all trim pieces that are not premium will be in selected cabinet box color

CONSTRUCTION OPTIONS AND END PANEL MODIFICATIONS

- Signature; end panel exterior will follow selected box color laminate availability and interior will be Natural Maple laminate
- PE (without FB): end panel exterior will be unfinished plywood; cabinet interior will be Natural Maple laminate
- APC (without FB): end panel exterior will be unfinished plywood; cabinet interior will be Natural Maple laminate
- FB or FPEB end panel modifications: finished ends to match the selected cabinet box color
- MIP modification: both the exterior and interior will be in selected cabinet box color
- AUTH L/R: FPEB panel in selected cabinet box color with applied Gilmore doors

OTHER CABINET END SOLUTIONS

- Selected cabinet box color panels with Gilmore doors
 - Decorative Door Panels: WED., BED., and TED...
 - Authentic Panels with Fillers: WEP..F..AE (L/R), BEP..F..AE (L/R), and TEP..F..AE (L/R)

PREMIUM 1/4" SKIN AND 3/4" PANEL OPTIONS

- (Pay close attention to the Species Availability Charts to determine availability.)
- Skins: DAPNL1/4P, WEPS...P, BEPS34.5P, TEPS...P, and BP...P
 - Matching laminate only on the face of the panel; back of the panel will be raw
 - Panels: DAPNL3/4P, WEP1230P, BEPP, and TEP...P
 - Matching laminate on both the face and back of the panel
 - Edgebanding on all four edges and will match door and drawer front edgebanding selection (DAPNL3/4P)
 - Edgebanding on front edge and two sides (WEP1230P)
 - Edgebanding on front edge only (BEPP AND TEP...P)

PREMIUM TRIM OPTIONS

- Overlay Fillers (OL3...P, OL6...P) have matching laminate on face and back, and edgebanding matches doors
- Select Crown, Scribe and Toeboard have matching laminate



Antler Icy Avalanche Linea Nightfall Wharf (Textured)



Elk (Textured) Gunstock (Textured)

DESIGN TIPS

MAINTAIN CLEAN LINES



- For design aesthetics and ease of installation, avoid installation tight to the ceiling.
- For lower cabinets, use wider drawer bases or full height door cabinets.
- For upper cabinets, use wall top-hinge or vertical lift cabinets.

SEGMENT TALL PANELS



- Use top of base cabinet line or bottom of wall cabinets to divide the tall space.
- Limit to 96" tall per segment.

CONSIDER NO TOP TRIM



- Keep cabinet toplines uncomplicated.
- Consider no top trim or use a filler for top trim and use at end of runs for doors to open beyond 90 degrees next to a wall.
- Only doors, drawer fronts, and premium trim items ending in "P" will have matching Specialty Laminate or PureStyle™.
- For finished bottoms, use PFINBTMB modification with field applied standard or premium skin. Moulding can be used to conceal any exposed edges.

MIX MATERIALS



- Pair high gloss or more traditional opaques with complementary materials such as wood grains, wood grain laminates, etc. to soften the look or add texture.

LIGHT IT UP



- Use of "cool" lighting is recommended to highlight/accent the clean lines of the cabinetry.

FINISH THE LOOK



- Cabinet face frame and all trim pieces that are not premium will match the cabinet box color, not Specialty Laminate or PureStyle.
- Cabinet end panels will follow construction type and will not be Specialty Laminate.
- If you're looking for less of a contrast, try using premium trim items to coordinate design elements to match the doors and drawer fronts.
- See availability of trim items for each laminate type on page 8; use other design elements such as waterfall countertops or mixed materials to get the streamlined look.

DESIGN TIPS (continued)

FINISHING COMPONENTS	OPTIONS & MATERIALS
Premium Overlay Fillers	Edgebanded on four edges Available in widths of 2 1/2" and 5 1/2" and multiple lengths
Light Rail	Recommend using a 2 1/2" overlay filler Arctic and Obsidian will be vertical grain in this application
Toekick	Premium toeboard or standard painted toeboard
Large Panels/Peninsula Backs	Premium 1/4" skins or 3/4" panels
Finished End Options	Premium 1/4" skins or 3/4" panels Authentic ends and decorative door panel kits
Finished Cabinet Bottoms	Use PFINBTMB modification with field applied standard or premium skin
Appliance Panels	Use premium 1/4" skins
Heat Shield	A heat shield is required to separate all laminate products from heat producing units to be in compliance with cabinet warranty. Stainless steel and white powder coated shields are available
Embellishments	Use contemporary embellishments Metal feet, metal corbels/brackets, touchlatch, aluminum frame doors
Custom Doors	Order custom slab doors as DOORSLAB on Gilmore, Dayton, and Albany for creating unique design elements. Doors are finished on both sides and routed for hinges.

PREMIUM TRIM ITEMS

		Antler	Arctic	Elk	Gunstock	High Gloss White	Icy Avalanche Linea Nightfall	Obsidian	Wharf
Edgebanding	EDGEBAND10P	✓	✓	✓	✓	✓	✓	✓	✓
Mouldings	ICM8P	✓	✓	✓	✓	✓	✓	✓	✓
	LB2P	✓	✓	✓	✓	✓	✓	✓	✓
	LSHAKER8P	✓	✓	✓	✓	✓	✓	✓	✓
	LSHAKER10P	✓	✓	✓		✓		✓	✓
	OCM8P	✓	✓	✓	✓	✓	✓	✓	✓
	SM8P	✓	✓	✓	✓	✓	✓	✓	✓
	SM10P	✓	✓	✓		✓		✓	✓
	SSM8P	✓	✓	✓	✓	✓	✓	✓	✓
	SSM10P	✓	✓	✓		✓		✓	✓
	STRS8P	✓	✓	✓	✓	✓	✓	✓	✓
	TB8P14	✓	✓	✓	✓	✓	✓	✓	✓
UPM8P	✓	✓	✓	✓		✓	✓	✓	
Overlays	DOL__P	✓	✓	✓	✓	✓	✓	✓	✓
	OL__P	✓	✓	✓	✓	✓	✓	✓	✓
	VOL__P	✓	✓	✓	✓	✓	✓	✓	✓
Panels	14PANEL__P		✓					✓	
	34PANEL__P		✓					✓	
	BEPP	✓		✓	✓	✓	✓		✓
	BEPS34.5P	✓		✓	✓	✓	✓		✓
	BP__P	✓		✓	✓	✓	✓		✓
	DAPNL1/4HGP		✓					✓	
	DAPNL1/4P	✓		✓	✓	✓	✓		✓
	DAPNL3/4HGP		✓					✓	
	DAPNL3/4P	✓		✓	✓	✓	✓		✓
	TEP__P	✓		✓		✓	✓		✓
	TEPS__P	✓		✓	✓	✓	✓		✓
	WEP1230P	✓		✓	✓	✓	✓		✓
WEPS__P	✓		✓	✓	✓	✓		✓	

CARE AND CLEANING

SPECIALTY LAMINATE SURFACES

- Do not store panels outside or in direct sunlight.
- Avoid sliding the panels on the outer surface.
- Do not clean in direct sunlight.
- For best results, use a damp, not wet, micro-fiber cloth with 5% mild soap, 95% water solution.
- Dry thoroughly with a clean micro-fiber cloth.
- Wipe up cooking splashes immediately.
- Never use wax furniture polish or harsh household cleaners and abrasives, such as, bleach or chlorine based cleaners, multi-purpose cleaners, dilutes, acetone, solvent, paper towels, or similar products.
- Never dry wipe a High Gloss surface.
- High Gloss surfaces are more susceptible to show scratches than other finishes and special care is recommended. With appropriate care, it will provide years of trouble-free performance.
- Leave protective peel coat in place until the project installation is complete.

Many multi-purpose cleaning agents are unsuitable for use on these products. The use of aggressive chemicals can result in irreversible damage. Always check the active ingredients of your cleaners to be sure there are no potentially harmful chemicals. Do not use acetone, chloroform, benzene, ammonia, thinners, caustic soda, toluene, xylene, dichloromethane, amylacetate, glacial acetate acid, butyl alcohol, butyl acetate, cellusolve, cresols/henols, ethylacetate, chlorinated solvents, halogenated solvents, methyl alcohol, methyl ethyl ketone.

Manufacturer is not responsible for any damage done by abrasive cleaning products or procedures.





SIGNATURE™ SERIES

Styles, product availability and construction may vary slightly from those shown in this book due to material availability and/or design evolution. Specifications are subject to change without notice. Customer service is available if your design requires verification of product availability and specifications.

Product photography and illustrations have been reproduced as accurately as printing technologies permit. To ensure highest satisfaction, we strongly recommend you view an actual sample for best color, wood grain and finish representation.

Mid Continent Cabinetry® has a Limited Lifetime Warranty.

For terms and conditions, please visit: <https://www.midcontinentcabinetry.com/warranty>

Front cover image: DAYTON Specialty Laminate Obsidian



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